

Basic Data Checklist

Automatic Tread Booking Systems

Green treads : Cars Trucks Motorcycles _____
 Base with protection film Base without protection film



Dimensions : Length from _____ up to max. _____ mm
 Width from _____ up to max. _____ mm
 Thickness from _____ up to max. _____ mm
 Weight from _____ up to max. _____ kg

Control system: SIEMENS TIA Allen Bradley

Servo Drives : Siemens SEW Allen Bradley _____

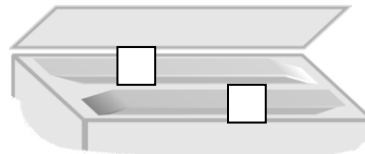
Extrusion Type: KraussMaffei Troester Konstrukta _____

Performance : Extrusion speed _____ m / min _____ seconds / single tread

In-feed : In-feed conveyor height _____ mm Base is up Base is down
 The tip off the cut is: up  down 

Out-feed : Please indicate the required orientation of the treads on the leaf.

Base is up Base is down



Options : In-feed conveyor Lateral transfer Cross transfer Vacuum flipping
 Intralox DARB Boomerang KUKA folding _____

Manual booking: Roller conveyor Cross transfer Vacuum flipping Lateral transfer
 Intralox DARB in front or behind automatic loading

Leaf truck : Detailed **drawings** and **digital pictures** of the leaf trucks are required.

Automatic leaf truck transport; 3 positions (in-feed / loading / out-feed)

Additional buffer before loading _____ place; after loading _____ place

Manual leaf truck transport Transport with E-cart exit

Drawing : Please enclose a sketch or drawing which should provide following information

- o Existing and available space at the end of the extrusion line
- o Material flow of the treads should be indicated
- o Material flow of the leaf trucks, in and out-feed should be indicated
- o Position of the in-feed conveyor.
- o Positions of the columns and height of the structure of the cooling channel